

20-8459



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2741**Job Sheet 209179****Part No:** D2741**Job Qty:** 40 pcs**Part Name:** Replacement Blade**Part Weight:** 0 lbs**Job Created:** 4/16/20**Due Date:** 8/31/20**Type:** SOLD**Status:** New**Priority:** Medium**Job Tracking No:****Created By:** Marie Lajeunesse**Description:**

Note: DWG REV E IPP Rev: D 00.11.15 Removed P/O turning - in house process EC IPP Rev: E 06-03-20 As Per
Rev C JLM IPP Rev: F

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	40 pcs		7/24/20	0.00	3.11	Bandsaw - 1		ALP
110	HAAS 4 Axis - B4B	40 pcs		7/25/20	1.00	27.45	HAAS - 1 - B4B		J.C.L. 20-07-20
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
130	QC 8	40 pcs		7/25/20	0.00	0.00	QC 8 - 12		DAS 33 20/07/28 9-89
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		



Container No: S288930



Part: D2741
Job No: 209179
Serial No/Batch: S288930

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
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Date: 07/19/20



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Container No: S288930**Part:** D2741**Job No:** 209179**Serial No/Batch:** S288930**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 07/19/20

					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
140 Small Fab - 2 - B4B	40 pcs	7/27/20	0.00 0.68		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	JUL 28 2020
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
150 QC 5	40 pcs	7/27/20	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS
					QC 5 - 61	82
					QC 5 - 81	9-89
160 Outsource - 1 - Heat Treat	40 pcs	8/29/20			MEI001-VC	25
						JUL 29 2020
170 Packaging 2-1 - Receive - B4B	40 pcs	8/29/20	0.00 0.00		Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	

					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
180 QC 6	40 pcs	8/29/20	0.00 0.00		QC 6 - 9	
38 HRC TESTED ON SAMPLE PLAN					QC 6 - 68	DAS
					QC 6 - 61	82
					QC 6 - 40	9-89
					QC 6 - 81	
					QC 6 - 82	AUG 18 2020
190 Handfinish - 4-1-Assembly- B4B	40 pcs	8/29/20	0.00 2.47		Handfinish - 4 - 1 - B4B	
172544691					Handfinish - 4 - 10 - B4B	
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
200 Powdercoat - 2 White Gl(S)- B4B	40 pcs	8/31/20	0.00 1.02		Powdercoat - 1 - B4B	
START 8:05 ON T. 3:00 FINISH 8:35					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
210 QC 3	40 pcs	8/31/20	0.00 0.00		QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	

						QC 3 - 68	
						QC 3 - 9	
						QC 3 - 40	
						QC 3 - 19	SEP 02 2020 40 9-89
						QC 3 - 43	
						QC 3 - 24	
						QC 3 - 61	
						QC 3 - 81	
						QC 3 - 82	
						QC 3 - 87	
220	Packaging 3-1 - Stock - B4B	40 pcs	8/31/20	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	DAS 28 9-89
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	SEP 03 2020
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
						Packaging 3 - 37 - B4B	
230	QC 21 - SA	40 pcs	8/31/20	0.00	0.00	QC 21 - SA - 21	
						QC 21 - SA - 70	
						QC 21 - SA - 53	
						Broussard	

Part Op 100 - (Bandsaw) Cut blanks 13.850" long +0.063" -0.000"

Descriptions: 110 - HAAS CNC Vertical Machine)1-Machine per folio FA108 ***SEE NOTE 9 FOR HOLES***

130 - QC8- Inspect parts - second check)

140 - (Small Fab)1-Deburr 2-Bend per Dwg D2741

150 - (QC5- Inspect part completeness to step on W/O)

160 - Issue P/O Metcore: 46834 Harden material as per Dwg D2741 Min. Ultimate Tensile Strength = 152 ksi (34-40 HRC) Min. Yield Tensile Strength = 141 ksi Test report or Certification required **Sand blast parts** *** ATTN : DO NOT ADD OIL AFTER SANDBLAST ***

170 - (Receive & Inspect for Damage & Mat'l Certs)Ensure Test report or Certification attached

180 - QC6- All purchased or subcontracted products)

190 - (Assemble as per dwg) clean with wash & wipe to remove oil

200 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____

210 - (QC3- Inspect Part Finish)

220 - (Identify as per dwg & Stock Location: _____)

230 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NB0.500X03.000	4130 Bar 0.500 X 3.00	46.1640 ft (1.1541 ea)	100-Bandsaw - 1	5250216

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M4130NB0.500X03.000	46	47	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blade	1.500Inches $\pm$ 0.010	1.510 1.490	1.500	
2	Blade	0.715Inches $\pm$ 0.010	0.725 0.705	.715	
3	Blade	0.516Inches + 0.008 - 0.001	0.524 0.515	.515	Diameter
4	Blade	2.000Inches $\pm$ 0.030	2.030 1.970	2.010	
5	Blade	13.750Inches $\pm$ 0.010	13.760 13.740	13.750	
6	Blade	1.060Inches + 0.012 - 0.001	1.072 1.059	1.065	Diameter
7	Blade	0.150Inches $\pm$ 0.010	0.160 0.140	.148	
8	Blade	2.930Inches $\pm$ 0.030	2.960 2.900	2.930	
9	Blade	0.375Inches $\pm$ 0.010	0.385 0.365	.378	
10	Blade	0.250Inches $\pm$ 0.030	0.280 0.220	.250	
11	Blade	0.250Inches $\pm$ 0.030	0.280 0.220	.250	

Plex 4/16/20 7:42 AM Dart.lajeunesse.marie



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PURCHASE ORDER

POHB046834



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/14/20 4:07 PM Dart.Guerin.Kimberley

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité

Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
346348	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
POHB046834	N/A	4130		

SPÉCIFICATIONS DU PROCÉDÉ

processing specifications

SEL HARDEN

HARDEN AND TEMPER

SAE AMS 2759/1 REV.H

EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	34 - 40 HRC	39 (907)	38 - 38 HRC DAS 82 9-89

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
39	137	D2741 BLADE (39) D2741 JOB 209179 1 BP = 1 BC

COMMENTAIRES / comments

APPROUVÉ par / Approved by:

DATE: 2020-08-13

Pierre Piché
Chief Inspector

METCOR
6

APPROUVÉ
ACQUÉ

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
346348	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
POHB046834	N/A	4130		
SPÉCIFICATIONS DU PROCÉDÉ processing specifications				
SEL HARDEN HARDEN AND TEMPER SAE AMS 2759/1 REV.H				
EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results	
HARDNESS	34 - 40 HRC	39 (907)	36 - 38 HRC	
TENSILE	152 - 182 KSI	1 Metcor report# 7774; RL	166.6 - 166.6 KSI	
Yield	141 KSI MIN	1 Metcor report# 7774; RL	157.2 - 157.2 KSI	
DAS 82 9-89				
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
39	137	D2741 BLADE (39) D2741 JOB 209179 1 BP = 1 BC		

DAS
82
9-89

COMMENTAIRES / comments

SALT HARDEN 1575F, 0:45

SNAP TEMPER 400F, 2:00

TEMPER 875F, 5:00

Heat treatment (HT) was performed with equipment that meets the requirements of AMS2759 & AMS2750. All HT operations were in compliance with AMS2759 and all verifications have been performed and documented. No unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested and inspected in accordance with AMS2759 and the purchase order and was found to meet the requirements. This document and any attached documents may contain confidential or proprietary information and may be subject to export control laws and regulations. If you are not the intended recipient, you are notified that any dissemination, copying of this e-mail and any attachments thereto or use of their contents by any means whatsoever is strictly prohibited. Unauthorized export or re-export is prohibited.

Le traitement thermique (TT) a été fait en utilisant des équipements en conformité avec AMS2759 et AMS 2750

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
346348	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

Le traitement thermique (TT) a été fait en utilisant des équipements en conformité avec AMS2759 et AMS 2758.
Le TT a été fait tel que requis par AMS2759 et toutes les vérifications et les tests demandés ont été faites et documentés.
Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté en accord avec AMS2759 et le bon de commande et le matériel rencontre les exigences spécifiées.
Ce document et les documents qui lui sont joints peuvent contenir des informations confidentielles, être soumis aux réglementations relatives au contrôle des exportations ou ayant un caractère privé. S'ils ne vous sont pas destinés, nous vous signalons qu'il est strictement interdit de les divulguer, de les reproduire ou d'en utiliser de quelque manière que ce soit le contenu. Toute exportation ou réexportation non autorisée est interdite.

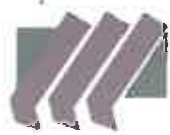
APPROUVÉ par / Approved by:

Vincent Constant



DATE: 2020-08-14

DAS
82
9-89



Metcor

Aug 14, 2020

AMS 2759 / 0.2% OFFSET YIELD / 1" GL.(4d)

Report No. 7774

Test Date 14-Aug-20 Testing Machine STM-100KN 0211506

Client DART AEROSPACE
Operator Rachid Lourichi
Material 4130

PO POHB046834
W.O. 346348

Part # D2741

Strain Rate inch/inch/min 0.005

Load Cell S/N (TV110012), Units (LBS)

22480

Crosshead Speed (Inches / min) or Rate 0.5

Displacement Sensor

EZ.1-1 (5286)

Notes Ambient temperature: 24.2 °C. Results are in compliance with customer and specification requirements.

Test No	Specimen ID	Diameter (in)	Yield (kpsi)	Tensile (kpsi)	Total Elong (%)	RA (%)
17050	346348-1	0.251	157.2	166.6	15.8	58.9
	Mean	0.251	157.2	166.6	15.8	58.9
	Std Dev					
	Specification (min)		141.0	152.0		
	(max)			182.0		

By:

Date: Aug 14, 2020

Test Performed in Accordance with AMS 2759, Rev. G

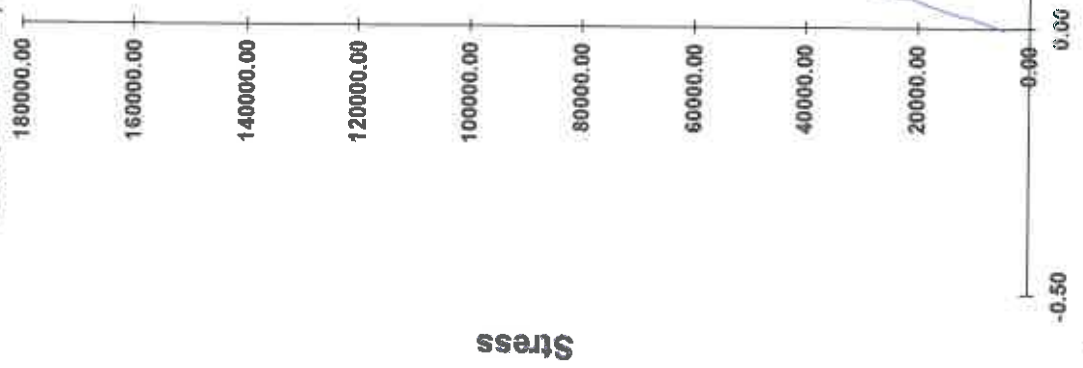
Metcor 560 Boul Arthur-Sauve St-Eustache, Quebec J7R 5A8

TEL 450-473-1884 FAX 450-491-5498



Report No 7774

Report No 7774

Stress (Lbs / Inches ²)

Revina

By: 

Testing Machine STM-100KN 0

TEL 450.473.1884 FAX 450.101.5108

TEL 450.473.1884 FAX 450.101.5108

TEL 450.473.1884 FAX 450.101.5108

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC J7R 5A8
Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

BON DE TRAVAIL	EXPÉDITEUR	BON D'EXPÉDITION
Order	Shipper ID	Shipper
346348	1	147432
EXPÉDITION COMPLÈTE / Shipped Complete		

CLIENT / Customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053



LIVRÉ À / Shipped To

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053

COMMANDE DU CLIENT	BON DE LIVRAISON DU CLIENT	TYPE DE MATÉRIEL	DATE DE LA COMMANDE	TRANSPORTEUR
Customer PO	Customer Shipper No.	Material Type	Order Date	Carrier
POHB046834		4130	2020/8/4	CLIENT

QUANTITÉ	No. PIÈCE	NOM DE LA PIÈCE	DESCRIPTION DE LA PIÈCE	POIDS
Quantity	Part No.	Part Name	Part Description	Weight

39 D2741
BLADE
(39) D2741 JOB 209179
137,

1 BP = 1 BC

TYPE DE CONTENEUR	# DE CONTENEURS	COMMENTAIRES CONTENEUR
Container Type	# Of Containers	Container Comments
	1	1BP=1BC

CERTIFICAT

EXPÉDIÉ PAR: Shipped by:	
-----------------------------	--

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 39 ✓

POIDS EXPÉDIÉ / Weight Shipped : 137.00

QUANTITÉ RESTANTE / Quantity Remaining : 0

POIDS RESTANT / Weight Remaining : 0,00

RECEIVED

AUG 17 2020

DART AEROSPACE LTD.

APPROUVÉ

CERTIFICAT

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 39

POIDS EXPÉDIÉ / Weight Shipped : 137,00

Signature:

Date:

Entered: 2R Date: SEP 16 2020



NCR No. 20-8459 **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

Route update only ☐

Job: <u>209 179</u> Part No. <u>D2791</u>	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☒ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐									
Date : <u>20-07-25</u>		Sequence #: <u>110</u>		QTY Affected : <u>1</u> <u>38</u>		MRB (QSI042) DAS 9 9-89 <u>20-07-27</u>					
Description Work Order Deviation				Disposition							
The part is taper from 0.395" to 0.373"				Scrap destroy							
								Completed By <u>J.C. 20-07-27</u>			
								Lead hand / Supervisor <u>D.A 20-07-27</u>			
QC / QA Coordinator DAS 9 9-89 <u>20-07-27</u>											
Root Cause Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☒ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread									
Other/Details:											